



## Prescribed use

The Heat Cutter shall be used only to separate or cut to length synthetic fabric or cords, ropes, bands and belting fabric.

It may be necessary to provide an extraction fan to remove the fume when cutting in closed rooms.

Never cut PVC and PVC-coated material, the toxic fumes is harmful.

Please be careful when working with the tool to prevent accidents such as burning yourself or your surroundings.

The blades can reach temperatures of up to 600 °C.

Never touch the blade after the switch has been pressed down.

Do not lay the unit against any surface after using until the blade has cooled down.

Do not operate the product in unfavourable ambient conditions.

Unfavourable ambient conditions are:

- Moisture or too high air humidity,
- Dust and flammable gases, fumes or solvents,
- Strong vibrations.

Always unplug the unit when not used.

## Safety instructions



### Observe this safety instructions at all time!

The unauthorized conversion and/or modification of the product is inadmissible because of safety and approval reasons (CE).

The connection cable is to be replaced only by the manufacturer or his servicing agent who have a special tool available.

This appliance has a polarized plug (US-type: one blade is wider than the other). To reduce the risk of electric shock, this plug is intended to fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician. Do not modify the plug in any way.

The structure of the heatcutter complies with the safety class II. Make sure that the insulation of the housing is neither damaged nor destroyed.

## Operation

1. Unscrew the binding screws.
2. Insert the cutting blade.
3. Tighten binding screws again carefully.
4. Before you plug in the tool, check the voltage which is indicated on the label.
5. When you press down the switch the cutting blade heats up.  
After about 6-8 secs. the suitable cutting temperature is received.
6. The blade may be cleaned with a metal brush while it is still warm.
7. After working release the switch of the heatcutter



**Do not hold the unit in "ON" position continuously to prevent abnormal high blade temperature.**

**Allow the blade to cool down during operation. The indication "intermittent operation 1/4 min." means the following. The tool is not dimensioned for continuous operation. After 1/4 minute of heating respectively working with the tool it shall cool down for 3/4 minutes.**

## Technical data

<b>Operating voltage</b>	230V~ 50-60Hz	(110V~ 50-60Hz)
<b>Power consumption</b>	230V-units: 60W / 110V-units: 70W.	
<b>Illumination</b>	6V - 1,2W BA7s (2 pcs.)	
<b>Intermittent operation</b>	1/4 min.	

## Guarantee

HSGM GmbH warrant this appliance (with exception of the blade) for a period of 1 year commencing with the date of sale. The guarantee is given against defects in material and workmanship. It is voided by improper operation, disassembly, repair or alteration by owner or unauthorized third parties.

This device fulfill the requirements of the EU-Directives

2004/108/EC „EMC-Directive“

2006/95/EC „Low Voltage Directive“

Therefore this device is marked with the CE-Mark.



## Disposal

The device itself must not be disposed in household refuse! An unusable device must be returned to the supplier, the manufacturer or an official disposal body/institution equipped for this purpose.

