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SnapRite Instruction Card

Qty: 1

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## STUD+ EYELET DIES



### INSTALLS:

Standard Ligne 24 snap studs  
Pull-The-Dot® studs  
Standard Ligne 24 eyelets

### USES:

C-C, C-C-C  
C= Cloth

**TIP:** When working with thick fabric assemblies, push the mandrel through the fabric several times to create a larger opening for the rivet.



## STUD+ SOCKET DIES



### INSTALLS:

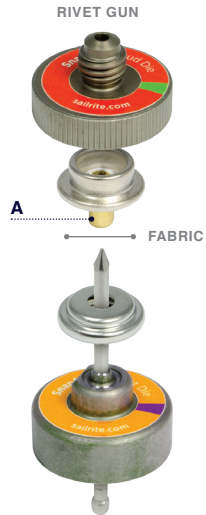
Standard Ligne 24 snap sockets  
SnapRite gypsy studs

### USES:

C-C-C, C-C-S  
C= Cloth S=Surface

**NOTE:** This die combination is only to be used when the stud has a rivet barrel (A)

**TIP:** Use the base die as a positioning tool to align all canvas layers perfectly.



**SnapRite**<sup>®</sup>  
System

Sailrite.com

## INSTRUCTIONS:

1. Squeeze rivet gun handles and screw top die into nosepiece.
2. Insert snap component into nosepiece die.
3. Insert SnapRite mandrel up through base die and place snap component.
4. Set base die in desired snap location. Press mandrel through fabric.
5. Use gun to rivet components. If base die is not set against a hard surface, push die/mandrel toward rivet gun after each squeeze. Mandrel does not need to break for snap to be set.
6. Separate dies from snap components.
7. Open rivet gun handles all the way to remove a jammed mandrel.

## STARTER TIPS:

- + Select snap components with appropriate barrel lengths for material thickness. Use a 11/64" barrel button for regular thickness assemblies and a 1/4" barrel button for fabric assemblies up to 3/16" thick.
- + Replace SnapRite mandrel after 1 – 3 uses or if bent or broken.
- + Lubricate the working parts of dies for best results.
- + Be sure rubber gaskets are in good condition before use.
- + Align dies as straight as possible before using rivet tool. Do not set parts with the tools at an angle.
- + Always apply pressure toward the dies when working the rivet gun.

## SAFETY PRECAUTIONS:

- + Wear safety glasses when operating.
- + Keep away from small children.
- + Use caution when pushing sharp mandrels through fabric.
- + Do not reuse mandrels when setting stainless steel components.

**NOTE:** Some dies are heat treated for strength and may be darker or greenish in color.

## BUTTON+ SOCKET DIES



### INSTALLS:

Standard Ligne 24 snap sockets  
SnapRite buttons  
SnapRite Pull-The-Dot® buttons  
Standard Pull-The-Dot® sockets

### USES:

C-C, C-S, C-C-C, C-C-S  
C=Cloth S=Surface

**TIP:** When installing Pull-The-Dot® components, align the side opposite the flat (on the Socket Die) with the desired socket release location.



## USE AS A POSITIONING TOOL



Snap the Socket Die onto an installed surface stud to perfectly position buttons and gypsy studs in canvas.