



800.348.2769
www.sailrite.com

STUD+ EYELET DIES



INSTALLS:

Standard Ligne 24 snap studs
Pull-The-Dot® studs
Standard Ligne 24 eyelets

USES:

C-C, C-C-C
C = Cloth

TIP: When working with thick fabric assemblies, push the mandrel through the fabric several times to create a larger opening for the rivet.



STUD+ SOCKET DIES



INSTALLS:

Standard Ligne 24 snap sockets
SnapRite gypsy studs

USES:

C-C-C, C-C-S
C = Cloth S = Surface

TIP: Use the base die as a positioning tool to align all canvas layers perfectly.



SnapRite™
System

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Patent Pending

INSTRUCTIONS:

1. Screw top die into rivet gun nosepiece.
2. Insert snap component into nosepiece die.
3. Insert SnapRite mandrel up through base die and place snap component.
4. Set base die in desired snap location. Press mandrel through fabric.
5. Use gun to rivet components. If base die is not set against a hard surface, push die/mandrel toward rivet gun after each squeeze. Mandrel does not need to break for snap to be set.
6. Separate dies from snap components.

STARTER TIPS:

- + Select snap components with appropriate barrel lengths for material thickness. Use a 11/64" barrel button for regular thickness assemblies and a 1/4" barrel button for fabric assemblies up to 3/16" thick.
- + Replace SnapRite mandrel after 1-4 uses or if bent or broken.
- + Lubricate the working parts of dies for best results.
- + Be sure rubber gaskets are in good condition before use.
- + Align dies as straight as possible before using rivet tool. Do not set parts with the tools at an angle.
- + Always apply pressure toward the dies when working the rivet gun.

SAFETY PRECAUTIONS:

- + Wear safety glasses when operating.
- + Keep away from small children.
- + Use caution when pushing sharp mandrels through fabric.
- + Do not reuse mandrels when setting stainless steel components.

NOTE: Some dies are heat treated for strength and may be darker or greenish in color.

BUTTON+ SOCKET DIES



INSTALLS:

Standard Ligne 24 snap sockets
SnapRite buttons
SnapRite Pull-The-Dot® buttons
Standard Pull-The-Dot® sockets

USES:

C-C, C-S, C-C-C, C-C-S
C = Cloth S = Surface

TIP: When installing Pull-The-Dot® components, align the side opposite the flat (on the Socket Die) with the desired socket release location.



USE AS A POSITIONING TOOL



Snap the Socket Die onto an installed surface stud to perfectly position buttons and gypsy studs in canvas.