STUD + EYELET DIES

INSTALLS:
Standard Ligne 24 snap studs
Pull-The-Dot® studs
Standard Ligne 24 eyelets

USES:
C–C, C–C–C
C = Cloth

TIP: When working with thick fabric assemblies, push the mandrel through the fabric several times to create a larger opening for the rivet.

TIP: Use the base die as a positioning tool to align all canvas layers perfectly.

STUD + SOCKET DIES

INSTALLS:
Standard Ligne 24 snap sockets
SnapRite gypsy studs

USES:
C–C–C, C–C–S
C = Cloth  S = Surface

NOTE: This die combination is only to be used when the stud has a rivet barrel (A)

Sailrite.com
SAFETY PRECAUTIONS:

+ Wear safety glasses when operating.
+ Keep away from small children.
+ Use caution when pushing sharp mandrels through fabric.
+ Do not reuse mandrels when setting stainless steel components.

NOTE: Some dies are heat treated for strength and may be darker or greenish in color.

STARTER TIPS:

+ Select snap components with appropriate barrel lengths for material thickness. Use a 11/64” barrel button for regular thickness assemblies and a 1/4” barrel button for fabric assemblies up to 3/16” thick.
+ Replace SnapRite mandrel after 1 – 3 uses or if bent or broken.
+ Lubricate the working parts of dies for best results.
+ Be sure rubber gaskets are in good condition before use.
+ Align dies as straight as possible before using rivet tool. Do not set parts with the tools at an angle.
+ Always apply pressure toward the dies when working the rivet gun.

BUTTON+ SOCKET DIES

INSTALLS:

- Standard Ligne 24 snap sockets
- SnapRite buttons
- SnapRite Pull-The-Dot® buttons
- Standard Pull-The-Dot® sockets

USES:

C–C, C–S, C–C–C, C–C–S

C = Cloth  S = Surface

TIP: When installing Pull-The-Dot® components, align the side opposite the flat (on the Socket Die) with the desired socket release location.

USE AS A POSITIONING TOOL

Snap the Socket Die onto an installed surface stud to perfectly position buttons and gypsy studs in canvas.