



Webbing Strap Kit Instructions

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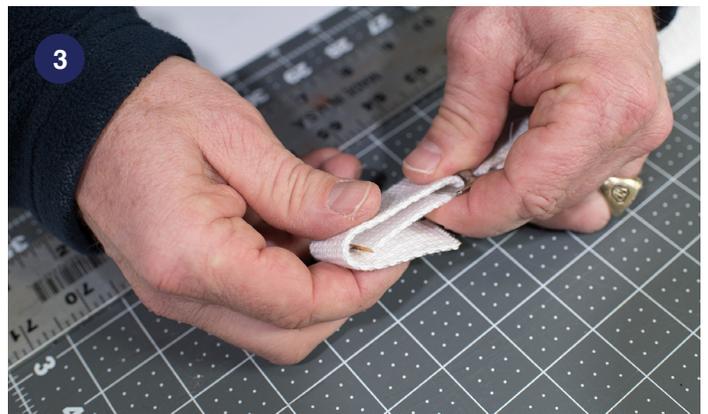
Webbing Strap Kits include: Sunbrella webbing, snap hook, webbing slider, loop loc, and thread.

Cut two pieces from the 1-inch nylon webbing (one 18 inches and the other 6 inches long). With the webbing slider facing up (**Figure 1**), thread approximately 1-1/2 inches of one end of the 18-inch piece through the slider's larger opening. Permanently attach the 18-inch piece to the slider by sewing the webbing loop just created down against itself. (Straight stitches are recommended for all machine stitching in this kit.)

Take the free end of the webbing and put one twist in it so that it does not lie flat (**Figure 2**). The webbing will appear to have an open collar on the end opposite the slider. This twist is done in order to make the webbing lie flat when it is looped around the dodger frame.

Bring the free end of the 18-inch webbing under the looped end and sew them together, maintaining the twist. Carefully secure the 3 layers of webbing by sewing a Box X with medium stitches. To sew a Box X Stitch, sew stitches in a rectangular shape across the webbing and down the sides. Then sew two diagonal lines through the box creating an "X." Add another reinforcing row of stitches along the top and bottom of the box.

Now take the 6-inch piece of webbing and thread it through the small opening in the webbing slider. Secure it in place using the same Box X stitch described above except in this case a twist in the webbing is not needed. It should be approximately 2-inches in length when finished (**Figure 3**).



Cut another piece of webbing to run through the webbing slider and down to the strap eye on the boat. Measure the length from where the strap will attach around the dodger frame to where it will snap to the strap eye and add 6 to 12 inches. Permanently attach a snap hook to one end of this webbing by looping the webbing through the hook's rectangular opening and sewing the webbing down against itself using a Box X stitch (**Figure 4**).

Slide the square plastic loop-loc over the other "free" end, and loop the free end up from the bottom of the webbing slider through the large opening, over the slider's center divider and down through the slider's smaller opening (**Figure 5**).

The free end of the webbing on top of the strap (between the dodger frame and strap eye) will be used to tighten the strap. To keep the strap from flapping, sew the loose end to the loop-loc (**Figure 6**).

To attach the webbing assembly to the dodger frame, hold the open collar of the twisted loop on the 18-inch piece slightly above the outer side of the dodger frame. Bring the snap end of the webbing strap up from behind the dodger frame, passing through the collar, and pull the snap end down to secure. The resulting knot will look something like the knot on a man's tie (**Figure 7**).

Tighten the webbing strap by pulling on the long tail of webbing held down by the small plastic loop-loc. Loosen the webbing strap by pulling up on the short loop created from the the 6-inch piece of webbing.

ATTACHING THE AFT END OF A BIMINI TO THE STERN RAIL

(Materials for this method are not included in the kit.)

Instead of strap eyes, make attachment loops with a 12-inch piece of webbing and a D ring. Pass one end of the strap through the D-ring, place a twist in it like in Figure 2, and sew it down to itself. Loop the strap around the stern rail and snap the snap hook to the D-ring.



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